

Item		Si-350-6S					
Screw diameter	mm	55	60	68	60	68	75
Theoretical injection capacity	cm ³	522	763	980	763	1111	1351
Standard unit	Injection unit	–	–			J450E	
	Max. injection speed	mm/s	–			180	
	Max. injection pressure	MPa	–			219	170
High pressure unit	Injection unit	–	J450HE			–	
	Max. injection speed	mm/s	200			–	
	Max. injection pressure	MPa	241	201	157	–	
High speed unit	Injection unit	–	JH600E			JH750E	
	Max. injection speed	mm/s	300			300	
	Max. injection pressure	MPa	231	192	152	219	170
Clamping force	kN	3430					
Tie bar clearance (H X V)	mm	810 X 810					